





Page 1 of 13 Pages

No.: RZUN2020-3789

# 检测报告 TEST REPORT

**UN38.3** 

NAME OF SAMPLE:	Lithium Battery Module	
产品名称:	锂离子电池模组	
CLIENT:	SUNGROW POWER SUPPLY Co., Ltd.	
委托单位:	阳光电源股份有限公司	
CLASSIFICATION OF TEST:	Commission Test	
检测类别:	委托测试	



# 检测报告

#### **TEST REPORT**

No.:RZUN2020-3789 Page 2 of 13 Pages

Name of samples: Lithium Battery Module 样品名称:锂离子电池模组	Type/Model: 型号规格: SMR032 64V 50Ah 3,2kWh
Color: White 样品颜色:白色	Physical shape: Irregular shape 样品形状:不规则形状
Commissioned by: SUNGROW POWER SUPPLY Co., Ltd. 委托单位: 阳光电源股份有限公司	Manufacturer: SUNGROW POWER SUPPLY Co., Ltd. 制造商: 阳光电源股份有限公司
Commissioner address:No.1699 Xiyou Rd., New & High Technology Industrial Development Zone, Hefei, P. R. China. 委托单位地址:合肥市高新技术开发区习友路 1699 号	Manufacturer address:No.1699 Xiyou Rd., New & High Technology Industrial Development Zone, Hefei, P. R. China. 制造商地址: 合肥市高新技术开发区习友路 1699 号
Classification of test: Commission Test 检测类别: 委托测试	Quantity of sample: 4 battery packs, 30 cells 样品数量: 4 个电池组, 30 个电芯
Tested according to: 测试标准: ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3	Sample identification: 样品标识序号:b1#~b4#, c1#~c30#
Receiving date: 接样日期: 2020-08-21	Means of receiving: Submitted by commissioner 接样方式: 委托单位送样
Completing date: 完成日期: 2020-09-24	Test item: 7 items 测试项目: 7 项

#### Test conclusion:

检测结论:

The Lithium Batteries Module submitted by SUNGROW POWER SUPPLY Co., Ltd. are tested according to Section 38.3 of the Sixth revised Edition Amendment 1 of the Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria (ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard.

由阳光电源股份有限公司送检的锂离子电池模组,依据《关于危险货物运输的建议书》试验和标准手册第六修订版修正 1 第 38.3 节进行检测,试验为全域。以试验实果符合标准相关要求。

| Seal of CVC | Seal of CVC

Title:Manager批准人职务:经理

Approved by: Reviewed by: Tested by:

批准: Thangkur 审核: zhang si Yao 检测: Wei Gunhua

Description and illustration of the sample:

样品说明及描述:

The sample's status is good

样品状况良好。

Cell Dimensions/电芯尺寸: -

Test item	Sample No.	State	Remark
试验项目	样品编号	状态	备注
	b1#~b2#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	-
T.1~T.5	b3#~b4#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	
To	c1#~c5#	at first cycle at 50% of the design rated capacity 第一个交替充电放电周期充电到设计额 定容量的 50%	
T.6	c6#~c10#	after 25 cycles ending at 50% of the design rated capacity 第 25 个交替充电放电周期充电到设计额 定容量的 50%	-
	c11#~c20#	at first cycle, in fully discharged states 第一个交替充电放电周期完全放电状态	-
T.8	c21#~c30#	after 25 cycles ending in fully discharged states 第 25 个交替充电放电周期完全放电状态	-

Description of	the sampl	ling proced	lure:
----------------	-----------	-------------	-------

取样程序的说明:

/

Description of the deviation from the standard, if any:

试验结果不符合标准项的说明:

/

### Remarks:

备注:

Throughout this report a comma is used as the decimal separator.

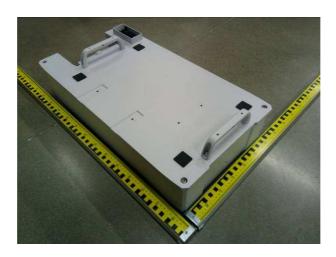
本报告中以逗号代替小数点。

The Batteries have not equipped with overcharge protection. According to commissioner, the batteries are designed for use only in equipments, Which affords such protection, According to the UN38.3 standard, the sample is not subject to the requirements of overcharge.

该电池未安装过度充电保护装置,根据委托方声明,该样品仅设计用于设备中,设备上带有过度充电保护装置,根据 UN38.3 要求,无需做过度充电试验。

### Photos of Samples and Labels/样品照片及标识

Battery/电池 (SMR032 64V 50Ah 3,2kWh)

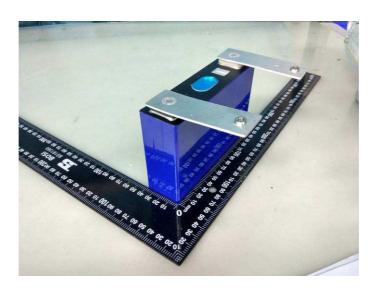


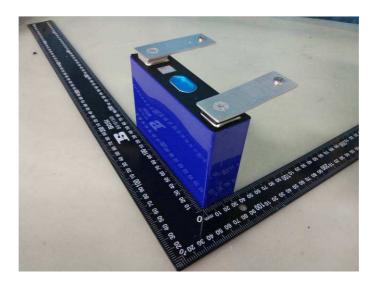




### Photos of Samples and Labels/样品照片及标识

Inner Cell/内部电芯(CB3914895EA 3,2V 50Ah )





	ST/SG/AC.10/11/Rev.6/Amend.1/	Section 38.3								
Clause	Requirements Result 试验结果									
章节	标准要求	试验结果	判定							
38.3.4	Procedure/试验步骤									
	Test T.1: Altitude simulation/试验 T.1: 高度模拟									
38.3.4.1	Test cells and batteries shall be stored at a pressur six hour at ambient temperature (20±5℃)/ 将电芯和力为不大于 11,6kpa 的环境中贮存不少于 6 个小时	· · · · · · · · · · · · · · · · · · ·								
	Requirement/标准要求:  1 Cells and batteries Mass loss limit: ≤0,1% /样品质量损失≤0,1%  2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电芯。3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生  The samples b1#~b4#: No leakage, no venting, no disassembly, no fire/编号为 b1#~b4#的样品: 无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./数据见表 1									
38.3.4.2	Test cells and batteries are to be stored for/电池存储条件如下:  1 For small cells and batteries: one temperature cycle: 72±2℃(6h) ——40±2℃(6 /对于小型电芯和电池: 一次温度循环为 72±2℃(6h) ——40±2℃(12 /对于大型电芯和电池: 一次温度循环为 72±2℃(12h) ——40±2℃(12 /对于大型电芯和电池: 一次温度循环为 72±2℃(12h) ——40±2℃(12h)  2 The maximum time interval between test temperature extremes is 30 minutes/度转换最大间隔时间为 30min  3 This procedure is to be repeated 10 times/重复 10 次循环  4 after which all test cells and batteries are to be stored for 24 hours at ambie temperature (20±5℃)/循环结束后,电池在 20±5℃的条件下 搁置 24 小时  Requirements/标准要求  1 Cells and batteries Mass loss limit: ≤0,1% /样品质量损失≤0,1%  2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states.  样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电芯。									
	3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The data is shown in Table 1./数据见表 1								

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3											
Clause	Requirements Result 标准要求 试验结果										
章节	11.12.1	试验结果	判定								
	Test T.3: Vibration/试验 T. 3: 振动										
	1 Cells and batteries are firmly secured to the platform of the vibration machine /电 芯和电池牢固地安装在振动台(的台面)上										
	2 The vibration: a sinusoidal waveform with a logari 200Hz and back to 7Hz traversed in 15 minutes/排至 200Hz,然后在减少回到 7Hz 为一个循环,一个送。	表动以正弦波形式,以 7Hz 增加									
	3 For cells and small batteries: from 7 Hz a peak acceleration of 1gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 8g <sub>n</sub> occurs (approximately 50Hz). A peak acceleration of 8g <sub>n</sub> is then maintained until the frequency is increased to 200Hz. / 对于电芯和小型电池:从 7Hz 开始,以 1g <sub>n</sub> 的峰值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0.8mm(总偏移 1.6mm)并且频率增加直到出现 8g <sub>n</sub> 的峰值加速度(大约 50Hz)。然后保持 8g <sub>n</sub> 的峰值加速度,直到频率增加到 200Hz。										
38.3.4.3	For large batteries: from 7Hz a peak acceleration of 1g <sub>n</sub> is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 2g <sub>n</sub> occurs (approximately 25Hz). A peak acceleration of 2g <sub>n</sub> is then maintained until the frequency is increased to 200Hz. / 对于大型电池: 从 7Hz 开始,以 1g <sub>n</sub> 的峰值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0.8mm(总偏移 1.6mm)并且频率增加直到出现 2g <sub>n</sub> 的峰值加速度(大约 25Hz)。然后保持 2g <sub>n</sub> 的峰值加速度,直到频率增加到 200Hz。										
	4 This cycle repeated 12 times for a total of 3 hours for each of three mutuall perpendicular mounting position of the cell. One of the directions of vibration must be perpendicular to the terminal face. /以振动的其中一个方向必须是垂直样品极性,对每个电芯从三个互相垂直的方向上循环 12 次,每个方向 3 个小时,共 9 小时。										
	Requirements/标准要求										
	1 Cells and batteries Mass loss limit: ≤0,1% /样品 原是提生<0.1%	The samples b1#~b4#:									
	质量损失≤0,1% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电芯。3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	No leakage, no venting, no disassembly, no rupture and no fire/编号为 b1#~b4#的样品: 无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./数据见表 1									

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3												
Clause 章节	Requirements Result 标准要求 试验结果											
38.3.4.4	Test T.4: Shock/试验 T. 4: 冲击  1 Test cells and batteries shall be secured to the te 定住每个电芯和电池样品的全部配件表面。 2 Each cell shall be subjected to a half-sine shock and pulse duration of 6 milliseconds. Large cells m shock of peak acceleration of 50 gn and pulse duration of 50 gn (or Acceleration(gn) = √(100850)/(mass), which is smilliseconds, large batteries shall be subjected to a of 50 gn (or Acceleration(gn) = √(30000)/(mass), which is smilliseconds/对每个电池以峰值为 150gn (或与弦的加速度撞击,脉冲持续 6 毫秒,大型电池须须的加速度撞击,脉冲持续 6 毫秒,大型电池须须的加速度撞击,脉冲持续 6 毫秒,大型电池须须的加速度撞击,脉冲持续 6 毫秒,大型电池须须的加速度增击,脉冲持续 6 毫秒,大型电池须须的加速度增强,脉冲持续时间 11 毫秒的影 3 Each cell or battery shall be subjected to three stollowed by three shocks in the negative direction of mounting positions of the cell or battery for a total of 须在三个互相垂直的电池安装方位的正方向经受三次冲击,总共经受 18 次冲击。  Requirements/标准要求: 1 Cells and batteries Mass loss limit: ≤0,1% /样品质量损失≤0,1% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states.  样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电芯。3 No leakage,no venting,no disassembly,no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	of peak acceleration of 150 $g_n$ hay be subjected to a half-sine ation of 11 milliseconds. / 对每中持续 6 毫秒,大型电芯须经受证冲击。 ock of peak acceleration of 150 aller) and pulse duration of 6 half-sine of peak acceleration smaller) and pulse duration of $\sqrt{\frac{100850}{mass}}$ 中的较小值)的半正过经受最大加速度 $50g_n$ (或与半正弦波冲击。 shocks in the positive direction of three mutually perpendicular of 18 shocks/每个电池或电池组	P									

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3											
Clause 章节	Requirements Result 试验结果										
	Test T.5: External Short Circuit/试验 T.5 外部短路	•									
	1The cell or battery to be tested shall be temperature case temperature reaches 57±4℃/保持试验环境温电池样品外表温度达到 57±4℃										
	2 the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0,1 ohm at $57\pm4$ °C, This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to $57\pm4$ °C, or in the case of the large batteries, has decreased by half of the maximum temperature increase observed during the test and remains below that value. /将样品正负极用小于 0,1 $\Omega$ 的总电阻回路进行短路,样品的外表温度恢复到 $57\pm4$ °C之后保持短路状态 1 小时以上;对于大电池,电池温度降低至最高温升值的一半时实验结束。										
38.3.4.5	3 the cell or battery must be observed for a further six hour for the test to be concluded, /对电芯或电池必须进一步观察 6 个小时才能下结论。										
	Requirements/标准要求: During the test and within six hours after test ,the cells or batteries 在试验过程中以及之后 6 个小时内,电芯或电池样品  1. External temperature not exceed 170℃ 外表温度不超过 170℃  2. No disassembly, no rupture and no fire. 无解体、无破裂和无着火现象发生。	The samples b1#~b4#: no disassembly, no rupture and no fire/编号为 b1#~b4# 的样品: 无解体、无破裂以及 无着火现象 The data is shown in Table 1./数据见表 1									

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3											
Clause 章节	Requirements Result 标准要求 试验结果										
	Test T.6: Impact / Crush / 试验 T.6: 撞击/挤压										
	Impact (applicable to cylindrical cells not less than 1	8mm in diameter) /									
	撞击(适用于直径不小于 18 毫米的圆柱形电池)										
	1 This test sample cell or component cell is to be p 将试验样品用的电芯或聚合物电芯放在一个平坦光滑										
	2 A 15,8 mm diameter bar is to be placed across the mass is to be dropped from a height of 61±2,5cn 15,8mm 的横木横过电池中部放置后,将一质量为 9 度落向样品。	n onto the sample./将一直径为									
	3 The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15,8 mm ± 0,1mm diameter curved surface lying across the centre of the test sample. Each sample is to be subjected to only a single impact./ 接受撞击的试样,纵轴应与平坦的表面平行并与横放在试样中心的直径 15,8±0,1 毫米弯曲表面的纵轴垂直。每一个试样只经受一次撞击。										
	Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test	-									
	试验结束后 6 个小时之内,电芯和聚合物电芯应无 解体和无着火现象发生										
38.3.4.6	Crush (applicable to prismatic, pouch, coin/button than 18mm in diameter) / 挤压(适用于棱柱形、袋装、硬币/纽扣电池和直径 1 A cell or component cell is to be crushed be crushing is to be gradual with a speed of approxim of contact. The crushing is to be continued until the is reached. / 将电池或元件电池放在两个平面之间扫一个接触点上的速度大约为 1,5 厘米/秒。挤压持续注一: (a) The applied force reaches 13 kN ± 0,78 kN. / 施(b) The voltage of the cell drops by at least 100 mV (c) The cell is deformed by 50% or more of its orig厚度的 50%以上。 2. A prismatic or pouch cell shall be crushed by a side. A button/coin cell shall be crushed by applyin For cylindrical cells, the crush force shall be longitudinal axis. /棱柱形或袋装电池应从最宽的一面平坦表面施压。圆柱形应从与纵轴垂直的方向施压。Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池的最高表面温度应不超过 170℃	小于 18 毫米的圆柱形电池) etween two flat surfaces. The lately 1,5 cm/s at the first point first of the three options below 济压,挤压力度逐渐加大,在第进行,直到出现以下三种情况之加的力达到 13 千牛±0,78 千牛人电池的电压下降至少 100 毫伏 final thickness./电池变形达原始即以下或者以下,在第一次电池的电压下降至少 100 毫伏 final thickness./电池变形达原始即以前对 the force on its flat surfaces. applied perpendicular to the 面施压。纽扣/硬币形电池应从其工作。经知/硬币形电池应从其工作。	P								
	test 试验结束后 6 个小时之内,电芯和聚合物电芯应无解体和无着火现象发生	解体、无着火现象 The data is shown in Table 2./数据见表 2									

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3								
Clause 章节	Requirements 标准要求	Result 试验结果	Verdict 判定					
	Test T.7: Overcharge/试验 T. 7: 过度充电  1 The charge current shall be twice the manufacture continuous charge current/以 2 倍制造厂推荐的最大 2 The minimum voltage of the test shall be as follows:	持续充电电流对样品充电						
	a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/ 如果厂家推荐的充电电压不超过 18V,本试验的最小充电电压应是厂家标定最大充电电压的两倍或者是 22V 之中的较小者。							
38.3.4.7	b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage/ 如果厂家推荐的充电电压超过 18V,本试验的最小充电电压应是厂家标定最大充电电压的1,2 倍。	-	N/A					
	3 Tests are to be conducted at ambient temperature 20±5℃, The duration of the test shall be 24 hours/20±5℃的环境温度下,试验持续 24 小时。							
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着火现象发生。	-						
	Test T.8: Forced discharge/试验 T. 8: 强制放电							
38.3.4.8	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer, 20±5℃的环境温度下,将单个电芯连接在 12V 的直流电源上进行强制放电,此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。							
	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere) 指定的放电电流通过串联在试验电芯上的合适大小和功率的负载来获得,每个电芯							
	的强制放电时间(小时)为额定容量除以初始电流(							
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着火现象发生。	The samples c11#~c30#: no disassembly and no fire/编号为 c11#~c30#的样品: 无解体、无着火现象 The data is shown in Table 3./数据见表 3						

							Table <sup>2</sup>	l: T1~	T5 / 表	1. 试验	1~试验 5				Ť	01 10	Ŭ		
Sample No.	Ma pric	or to	OCV prior to test /试	:	simulat	Altitude tion/ 高度模拟	Test T 试验	.2: The : T.2: 湉			Test T.3: V 试验 T.3			.4: Shoo T.4: 冲击		Extern Circu	it T.5: ial Short uit/试验 \部短路		
样品号 3		验前质 验前电 量(kg) 压(V)		Mass lo 质量损		Change ratio 电压比(%)	Mass los 质量损失		ra	ange atio 比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss( 质量损失(%	70) / )	nange ratio 玉比(%)		p. (℃) 建 (℃)		
b1#	32	,72	66,890	0,0	00	99,96	0,00	0	99	9,72	0,000	99,99	0,000	9:	9,98	5	7,4		
b2#	32	,73	67,020	0,0	00	99,78	0,00	0	99	9,73	0,000	99,99	0,000	9	9,99	5	7,7		
b3#	32	,58	66,900	0,0	00	99,94	0,00	0	99	9,73	0,000	99,99	0,000	9	9,99	5	7,6		
b4#	33	,35	66,980	0,0	00	99,85	0,00	0	99	),72	0,000	99,97	0,000 99,99		9,99	9 57,9			
	<u>'</u>	· ·					Table	2: Crus	sh /表 2	2:挤压				<u> </u>		•			
Test T.	6.			Sample No. 样品号		c1#	c2#	c3# c4		c4# c5#		# c6#	c7#	c8#	c9#	c	:10#		
Crush/记 T.6:挤	OCV prior to t 济压 试验前电压()		战验 OCV prior to		V prior to tes		,296	3,292	3,299	3,	296	3,29	98 3,292	3,291	3,297	3,295	3	,294	
			Temp. (℃)		24,2	24,1	24,4	24	4,0	24,	3 24,1	24,3	24,5	24,2	2	24,0			
						Tabl	e 3: Force	ed discl	narge /	/ 表 3. 强	<b>虽制放电</b>								
			mple No. 样品号	c11	#	c12#	c13#	c14	#	c15#	c16#	c17#	c18#	c19#	(	c20#			
Test T.8: Forced		OCV prior to test / 试验前电J		2,80	2,801 2,814 2,818 2,809 2		2,807	2,808	2,821	2,804	2,812	2	,811						
discharge 试验 T.8: 引 制放电	: 强		mple No. 样品号	c21	#	c22#	c23#	c24	#	c25#	c26#	c27#	c28#	c29#	(	c30#			
	3		V prior to / 试验前电 压(V)	2,80	)2	2,821	2,819	2,81	5	2,805	2,818	2,813	2,803	2,819	2	,820			

## 注意事项 Important

1. 报告无检测单位印章无效。

The test report is invalid without the official stamp of CVC.

- 2. 未经本试验室书面同意,不得部分地复制本报告。
  Nobody is allowed to photocopy or partly photocopy this test report without written permission of CVC.
- 3. 本报告无批准人、审核人及检测人签名无效。
  The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.
- 4. 本报告涂改无效。

The test report is invalid if altered,

5. 对检测报告若有异议,应于收到报告之日起十五天内向检测单位提出。

Objections to the test report must be submitted to CVC within 15 days.

6. 本报告仅对送检样品负责。

The test report is valid for the tested samples only.

7. 判定栏中"-"表示"不需要判定","P"表示"通过","F"表示"不通过","N/A"表示"不适用"。

As for the Verdict, "-" means "no need for judgement", "P" means "pass", "F" means "fail" and "N/A" means "not applicable".

\*\*报告中未加 CMA 标志时, 检测数据和结果仅供科研、教学或内部质量控制之用。\*\*

地 址:中国 广州市科学城开泰大道天泰一路3号

Address: No.3, Tiantaiyi Road, Kaitai Avenue, Science City, Guangzhou P. R. China.

电 话(Tel): 020 32293888 传 真(FAX): 020 32293889 邮政编码(Post Code): 510663

E-mail: office@cvc.org.cn

http://www.cvc.org.cn